

Safety by Design





يتم تدرس هذا الموضوع في دورات أوشا التالية:

□ OSHA 510: Occupational Safety and Health

Standards for the Construction Industry.

OSHA 511: Occupational Health and Safety

Standards for General Industry.

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دورات الاوشا

إذا أردت دورات الاوشا بصيغة بوربوينت، عليك ترجمة موضوعين للغة العربية من دورات المقدمة في موقع "هندسة الإطفاء والسلامة".

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Safety by Design



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- hazard analysis and risk assessment methods early in the design and engineering stages
- risks of injury or damage are at an acceptable level
- encompasses the entire enterprise and its processes or operating systems

Early Hazard Recognition

Less costly safety implementation

Easier

Avoids costly retrofitting

Benefits of Designing Safety In

- Reductions will be achieved in injuries, illnesses, damage to the environment
- Enhanced productivity
- Lower operating costs

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Expensive correction design shortcomings will be avoided.

Measures and Changing Cultures

- Consider a benchmarking initiative
- A change may required effectively incorporate safety through design concepts into the design process.
- Benchmarking is a standard against which similar things are measured or judged.
- Benchmarking allows learning from the experience of others

Safety Through Design

 Eliminates experiencing negatives to influence changes necessary in the design/build stages of the safety through design model

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- Is not an add-on; it's an integral part of the business planning
- The benefits of incorporating safety as a way of doing business are mirror management goals, i.e.
 - lower costs
 - less down time
 - less re-design due to unfavorable work or product conditions

Risk and Safety

- Risk is defined as a measure of the probability of a hazards-related incident occurring and the severity of harm or damage that could result
- Safety is defined as that state in which the risks are acceptable

Probability & Severity

Two distinct aspects of risk must be considered to conduct a risk assessment:

• avoiding, eliminating, or reducing the *probability* of a hazards-related incident occurring; and

• minimizing the *severity* of harm or damage, if an incident occurs.

Risks & Hazards

- All risks to which the concept of safety through design applies derive from hazards
- Therefore *hazards* must be the focus of design efforts to achieve safety
- The design must consider both the technology and human activity aspects of hazards in

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• A hazard is defined as the *potential* for harm

Risk Assessment

- A risk assessment is an analysis that addresses both the probability of a hazards-related incident occurring and the expected severity of its adverse effects
- Hazards analyses and risk assessments must be integral parts of the design process
- Minimum risk must be sought
- Risks must be deemed acceptable
- Minimum risk does not mean zero risk, which is unattainable

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Order of Design Precedence (Hierarchy of Control)

Companies should apply the following priorities to all design and redesign processes

- First priority: Design for minimum risk (eliminate)
- Second priority: Incorporate safety devices. (engineering controls)
- Third priority: Provide warning devices (administrative) Develop and implement operating procedures and employee training programs
- Fourth priority: Personal protective equipment (Protect)

Proactive vs. Reactive

- Proactive attitude is one that endeavors to prevent an undesired event
- A reactive approach to safety is one that must correct the deficiency, the event has already occurred and resulted in injury, illness or increased costs
- shifts the emphasis away from employee behavior to the design of work practices and methods.

Workplace Designs

- Should recognize the limitations of workers
- Some design characteristics can increase the probability of error, such as a job, situation, or system which:
 - violates operator expectations
 - requires performance beyond what an operator can deliver
 - induces fatigue
 - provides inadequate facilities or information
 - for the operator
 - is unnecessarily difficult or unpleasant

Hazard Elimination or Control

- 1. Avoid introduction of the hazard or prevent buildup of the form of energy or hazardous materials
- 2. Limit the hazard or the amount of energy or hazardous material
- 3. Substitute, using the less hazardous
- 4. Prevent unwanted energy or hazardous material buildup
- 5. Prevent unwanted energy or hazardous material release

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Hazard Elimination or Control (continued)

- 6. Slow down the release of energy or hazardous material
- 7. Separate in space or time, or both, the release of energy or hazardous materials from that which is exposed to harm
- 8. Barriers to protect the people, property, or the environment exposed to an unwanted energy or hazardous material release
- 9. Modify the shock-concentrating surfaces

Assessing Hazard Probability and Severity

- 1. Establish the analysis parameters.
- 2. Identify the hazards.
- 3. Consider the failure modes.
- 4. Describe the exposure.
- 5. Assess the severity of consequences.
- 6. Determine the probability of the hazard being realized.
- 7. Write a concluding statement.
- 8. Develop proposals to remedy the hazards.